

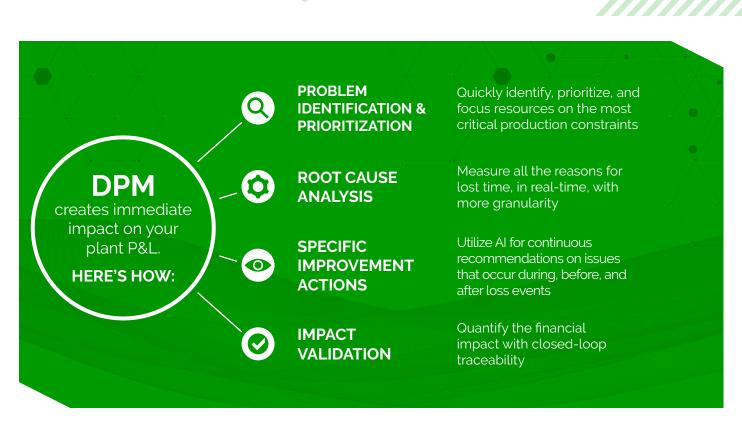
# START WITH OEE. **BUT DON'T STOP THERE.**

You rely on OEE percentages to tell you there's a production issue. But to keep things moving in the right direction, you need Digital Performance Management (DPM).

### DPM POINTS TO THE ROOT CAUSE, NOT THE SYMPTOM.

In the following example, by only measuring OEE, you may think the packaging line is the problem. But if unplanned downtime is the root cause, will you see it? DPM gets to the heart of the issue, so you can produce the most impactful results.





#### A SOLUTION AS REAL AS THESE RESULTS:

See what DPM did for a pharma manufacturer.

#### **CHALLENGE**

Increased product demand and a decrease in production speed.

#### **DPM SOLUTION**

Prioritized top issues to be solved by continuous improvement initiatives

Standardized approach to collecting and visualizing shop floor data, normalizing losses to time lost

## **IMPACT**

17% improvement in 6 weeks

**Systematized** continuous improvement

Eliminated manual data entry and standardized performance management

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